

## RAK Woodtech AC Sanding Sealer

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### Product description

RAK Woodtech AC Sanding sealer is a polyurethane finish sealer based on tailored Alkyd resin. A sealer of two component materials with excellent covering properties and optimum brilliant finish. It provides a very smooth, tough, elasticity with best in class sanding and wood grain filling characteristics.

### Typical use

Highly recommended for industrial and house furniture such as beds, cabinets, tables, chairs, sofas, doors and frames turned pieces and likes.

### Colours

Clear Finish

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### Product data

Property	Description
Gloss level (GU 60 °)	Matt
Solids by Volume	52 ± 2 %
Flash point	25 °C
Density	1.0 kg/l
VOC-EU	444 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

All data is valid for mixed paint.

Gloss description: According to RAK Performance Coatings' definition.

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### Film thickness per coat

#### Typical recommended specification range

Dry film thickness	30	-	40	µm
Wet film thickness	58	-	77	µm
Theoretical spreading rate	17	-	13	m <sup>2</sup> /l

Practical coverage is totally depending up quality and nature of the wooden substrate, weather conditions and application DFT of the paint.

### Surface preparation

Clean / Sand wood surface (New or previously coated) initially with emery paper No. 180 and later by emery paper No. 360 or 400. Properly remove all the dust by using rags and RAK Woodtech PU Thinner. Make sure all the traces oil, dust and grease like materials must be removed before application.

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### Application

#### Application methods

The product can be applied by

- Spray: Use conventional air spray or airless spray.  
Brush & Roller: Recommended only when area is not suitable for spray application
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#### Product mixing

To be mixed in 9:1 ratio by volume.  
9 parts of RAK Woodtech AC Sanding Sealer with 1 Part of RAK Woodtech AC Hardner

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#### Thinner/Cleaning solvent

Thinner: RAK Woodtech NC Thinner

30 – 40% thinner is recommended as per need.

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#### Guiding data for Conventional spray

- Nozzle tip Size : 1.4 mm  
Pressure at nozzle (minimum): 40 – 50 bar

Apply this product only if relative humidity is less than 85% and substrate temperature is minimum 10° C & above 3° C of the dew point

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### Drying and Curing time

Surface Dry	20 Minutes
Tack free	2 Hour
Full Cure	Overnight
Recoating Time (Minimum)	3 - 4 Hours
Recoating Time (Maximum)	Infinite

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, 30° C temperature and at average of the DFT range for the product.

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#### Pot Life

- Temperature : 30° C  
Pot Life : 8 Hours

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### Product compatibility

Product compatibility depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact RAK paints for specific system recommendation.

RAK WOODTECH STAIN – 1 Coat

RAK Woodtech AC Sanding Sealer – 1 or 2 Coat

RAK Woodtech AC Clear Lacquer -- 1 or 2 Coat

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### Packaging (typical)

RAK Woodtech AC Sanding Sealer	3.6 L and 18 L
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### Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

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### Shelf life at 30 °C

RAK Woodtech AC Sanding Sealer	24 month(s)
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In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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### Health and safety

During paint application, it is advisable to wear suitable protective guards (PPE). In case of accidental contact with eyes rinse immediately with plenty of water and seek medical advice. In case of inhalation- remove to fresh air, loosen collar and keep patient rested. Get medical treatment. For remove splashes from skin, use soap and water or approved skin cleanser. Flammable material always keeps away from sources of ignition and do not smoke. Ensure sufficient ventilation during application and drying. Do not breathe vapour/spray. Keep container tightly closed and keep out of reach of children. In case of fire - use foam, carbon dioxide or dry chemicals. For more information, refer MSDS.

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### Disclaimer

The data provided in this sheet is given to the best of our knowledge and based on laboratory testing and practical experience. We cannot guarantee anything but the product since the conditions and methods during application vary. We reserve the right to change the given data without prior notice. The product data sheet supersedes those previously issued.

For more information, contact your local RAK Paints Representative, go to [www.rakpaints.com](http://www.rakpaints.com) or call +971-7-2444036.

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