

RAK Woodtech PU Matt 10% Clear

Product description

RAK Woodtech PU Matt 10% Clear is a polyurethane matt finish varnish based on tailored polyester resin. A varnish of two component materials with excellent covering properties and optimum brilliant finish. It provides a smooth, tough, durable finish with fast drying properties. Additionally, it offers good U.V. resistance; resistant to weathering and resistance to household chemicals.

Typical use

Highly recommended for industrial and house furniture such as beds, cabinets, tables, chairs, sofas, doors and frames turned pieces and likes.

Colours

Clear Finish

Product data

Property	Description
Gloss level (GU 60 °)	Matt
Solids by Volume	43 ± 2 %
Flash point	25 °C
Density	0.95 kg/l
VOC-EU	520 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

All data is valid for mixed paint.

Gloss description: According to RAK Performance Coatings' definition.

Film thickness per coat

Typical recommended specification range

Dry film thickness	30	-	40	µm
Wet film thickness	70	-	93	µm
Theoretical spreading rate	14	-	10.7	m ² /l

Values mentioned above are based on theoretical calculations only, practical coverage may be differing due to type of substrate, atmosphere conditions, air flow, type of gun and thickness of the film coating.

Surface preparation

Clean / Sand wood surface (New or previously coated) initially with emery paper No. 180 and later by emery paper No. 360 or 400. Properly remove all the dust by using rags and RAK Woodtech PU Thinner. Make sure all the traces oil, dust and grease like materials before application.

Apply 2 coats of RAK Woodtech PU Sanding sealer to fill and smoothen wood surface. Recoat the sealer at the interval of 1 – 2 hour per coat. After application of each coat sand with fine emery paper until smooth uniform finish is achieved.

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Application

Application methods

The product can be applied by

- Spray: Use conventional air spray or airless spray.
Brush & Roller: Recommended only when area is not suitable for spray application
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Product mixing

To be mixed in 2:1 ratio by volume.
2 parts of RAK Woodtech PU Clear Matt 10% with 1 Part of RAK Woodtech Catalyst MS.

Thinner/Cleaning solvent

Thinner: RAK Woodtech PU Thinner

10 – 20% thinner is recommended as per need.

Guiding data for Conventional spray

- Nozzle tip Size : 1.4 mm
Pressure at nozzle (minimum): 40 – 50 bar

Apply this product only if relative humidity is less than 85% and substrate temperature is minimum 10° C & above 3° C of the dew point

Drying and Curing time

Surface Dry	15 Minutes
Tack free	30 Minutes
Full Cure	Overnight
Recoating Time (Minimum)	1 - 2 Hours
Recoating Time (Maximum)	Infinite

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, 30° C temperature and at average of the DFT range for the product.

Pot Life

- Temperature : 30° C
Pot Life : 2 - 4 Hours

